

Date: Friday, 05/09/2008 10:10:10 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SHORT SIDE PLATE
Job Number	: 41867		
Estimate Number	: 13395		
P.O. Number	:	Part Number	: PB6743001179
This Issue	: 05/09/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: B6743001 PAGE29
First Issue	: / /	Project Number	: N/A
Previous Run	: 41565	Drawing Revision	: B1
	Type : SMALL / MED FAB	Material	:
Written By	:	Due Date	: 26/09/2008
Checked & Approved By	: <u>TUD 08.9.05</u>	Qty:	20
Comment	: Est Rev:A 08-06-20 new issue DD verified by:ec	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S125	6061-T6 .125 Sheet
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108730x³

Comment: Qty.: 0.4421 sf(s)/Unit Total: 8.8410 sf(s)

6061-T6 .125 Sheet

batch: 108658

HB 8-9-16

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1

HB 8-9-16

Prog Rev: B1

2-Deburr if necessary

HB 8-9-16

(21)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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HB 8-9-16

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

S 08/02/17 (21) wanted

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: _____

P 08/09/17 (21)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 05/09/2008 10:10:10 AM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHORT SIDE PLATE

Job Number: 41867

Part Number: PB6743001179

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/18 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08-09-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

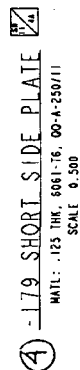
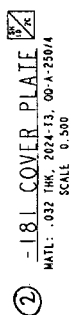
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8	1	7	6	1	5	4	1	3	2
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SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
A NO. 40867

PREMIER AVIATION, INC.
 5950 Aviation Parkway, Grand Prairie, Texas 75038
 (214) 261-1121
 D OSUV8 B67-43001 414
 DATE: 11/11/81 PAGE: 29 of 45
ORIGINAL